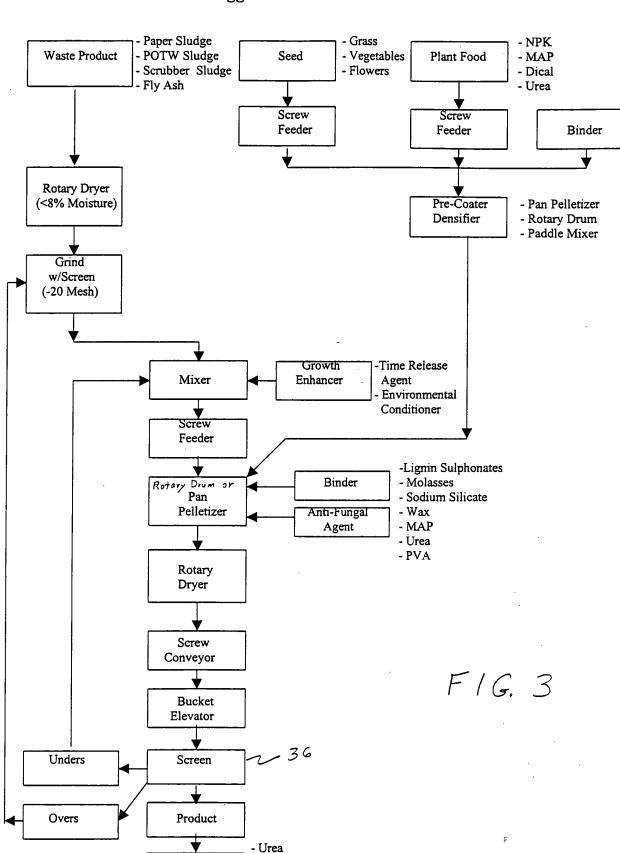


Seed/Paper Sludge Agglomeration Process

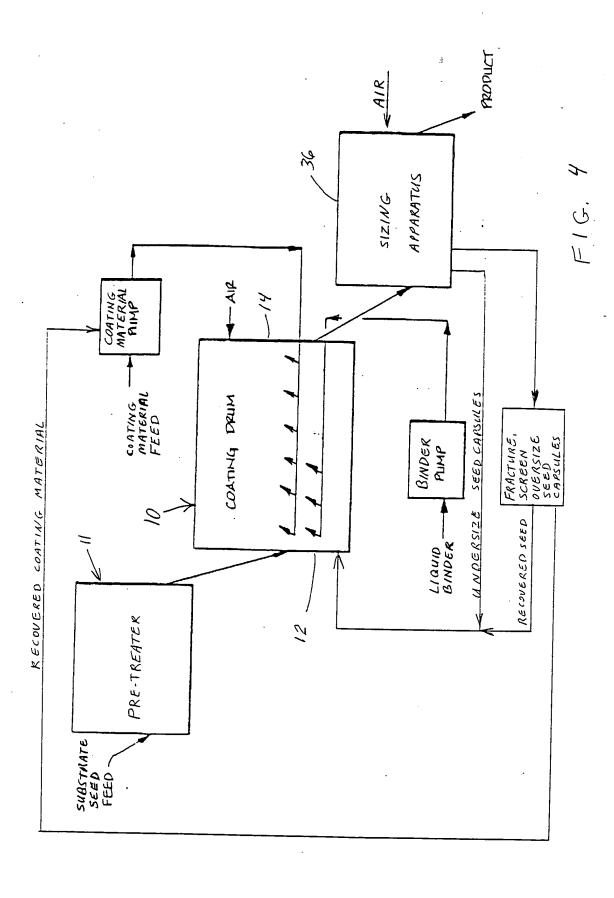


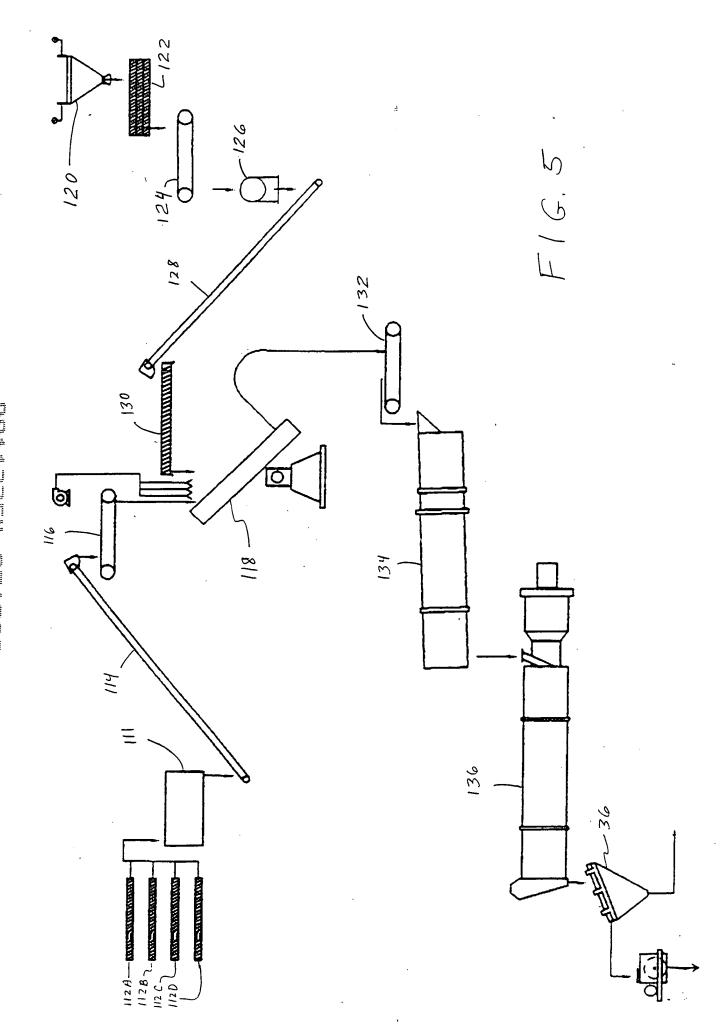
- Water Repellant

- Growth Enhancers

Coating/ Cooling

Bagging Storage





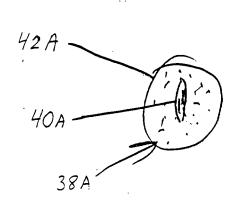
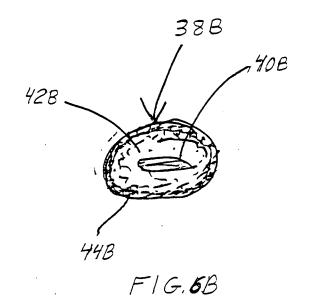
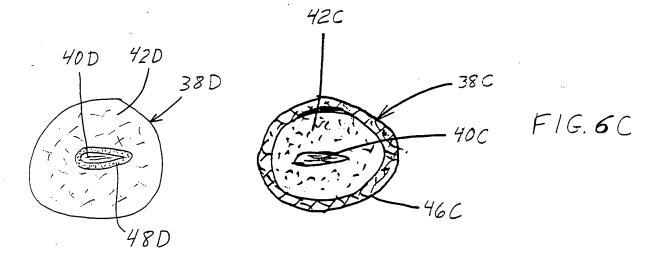
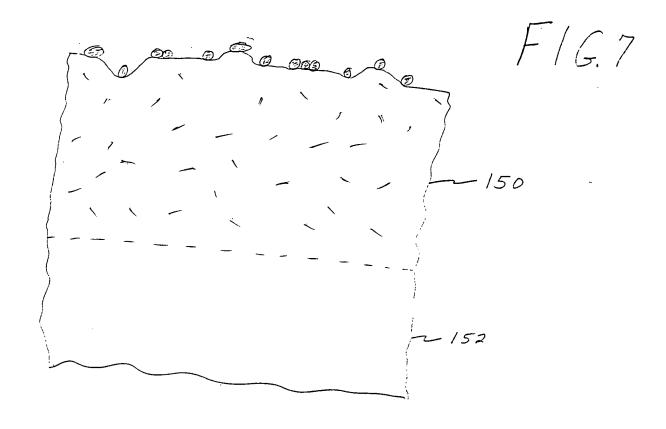


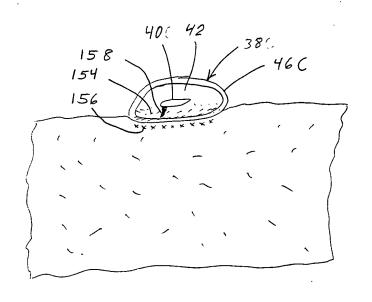
FIG. 6A





F1G.6D





F1G. 8